

PATENT ABSTRACTS OF JAPAN

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(71)Applicant : MIZUKAWA SUEHIRO

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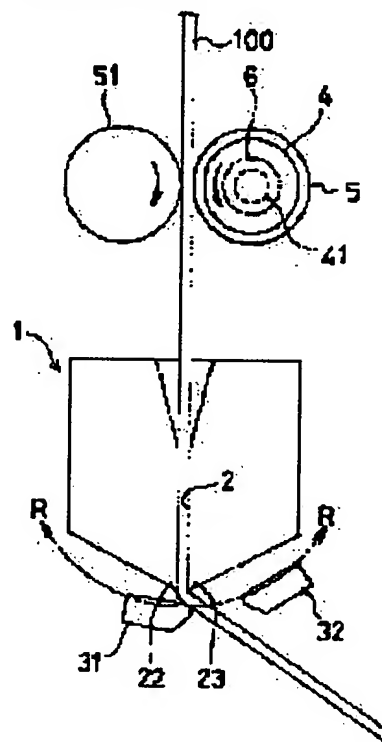
(72)Inventor : MIZUKAWA SUEHIRO

(54) METHOD FOR BENDING BELT-SHEET AND DEVICE THEREFOR

(57)Abstract:

PURPOSE: To exactly regulate plural bending positions in a case of bending the plural positions is succession of a belt-sheet as a blade material, etc.

CONSTITUTION: A drawing-out amount of a belt-sheet 100 is measured with an encoder 6 when the belt-sheet 100 is bent by pressing the belt-sheet 100 to the outlet corner part 23 of a slit 2 of a fixing die 1 with a pressing tool 31. A servo motor 4 is rotated by the number of rotations considered with the measured value of the encoder 6, a feed roller 5 is rotated, the belt-sheet 100 is fed by a prescribed length, and bending is executed in succession.



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